



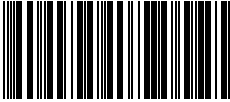
Product Code: 03180

## PROOF & BAKE KAISER ROLL DOUGH CRUSTY

A round yeast roll with a crisp crust used for making sandwiches or served as a breakfast roll. Signature star-shaped ridges stamped into the top of the roll approx. 4in. Proof-and-bake format.



### CASE GTIN



00049800031807

### SPECIFICATIONS & STORAGE

GTIN:	00049800031807
Kosher Certification:	KOF-K
Kosher Status:	PARVE
Kosher Certificate:	<a href="#">View Certificate</a>
Case Count:	144
Master Pack:	CASE
Net Case Weight:	20.25 LB
Gross Case Weight:	21.251 LB
Case Cube:	0.688
Pallet Pattern:	10 Ti x 9 Hi (90 Cases/Pallet)
Serving Size:	
Shelf Life from Manufacture:	180 DAYS
Storage Method:	Keep Frozen
Shelf Life Refrigerated, Prepared:	0 DAYS
Shelf Life Ambient, Prepared:	0 DAYS
Shelf Life Refrigerated, Thawed:	N/A
Shelf Life Ambient, Thawed:	N/A
Master Unit Size:	2.25 OZ
Case Dimensions:	15.81 IN L x 11.56 IN W x 6.5 IN H

### PRODUCT INGREDIENTS

ENRICHED UNBLEACHED WHEAT FLOUR (WHEAT FLOUR, NIACIN, IRON AS FERROUS SULFATE, THIAMINE MONONITRATE, ENZYME, RIBOFLAVIN, FOLIC ACID), WATER, YEAST, HIGH FRUCTOSE CORN SYRUP, CONTAINS LESS THAN 2% OF THE FOLLOWING: SALT, SOYBEAN OIL, SODIUM STEAROYL LACTYLATE, DATEM, CITRIC ACID, LACTIC ACID, CALCIUM SULFATE, ASCORBIC ACID, CALCIUM LACTATE, ENZYMES.

### ALLERGENS

CONTAINS: WHEAT  
MAY CONTAIN MILK, SOY AND EGGS

DERIVED FROM BIOENGINEERING

### TIPS & HANDLING

1. PANNING: BULK - 45 (5 X 9) ON PAPER LINED SHEET PAN. BAKING - 15 (3 X 5) ON PAPER LINED SHEET PAN OR DIRECTLY ON PERFORATED SHEET PAN FOR A CRISPIER CRUST. 2. RETARDING THAWING: (35 - 38 F), 12 - 18 HOURS; OR (ROOM TEMPERATURE) ON COVERED RACK, 45 MINUTES. 3. TEMPER FLOORTIME: 20 MINUTES AT ROOM TEMPERATURE. 4. PROOFING: (95 F, 85% R.H.), 40 - 50 MINUTES TO TEMPLATE #13, OR DOUBLE IN SIZE. 5. BAKING: RACK OVEN: 375 F, 15 SECONDS STEAM, 14 - 16 MINUTES DECK OVEN: 400 F, IF AVAILABLE 30 - 45 SECONDS STEAM, 14 - 16 MINUTES CONVECTION OVEN: 325 - 350 F, 12 - 14 MINUTES \* OPEN DAMPER AT MID POINT OF BAKING TIME.

## Nutrition Facts

1 Servings Per Container

### Serving Size

\* The % Daily Value (dv) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.