



Product Code: 21986

NO PROOF WHITE SANDWICH ROLL DOUGH

Square-shaped white sandwich roll dough that goes directly from retarder/cooler to oven, skipping the proofing step.

SPECIFICATIONS & STORAGE

GTIN:	00049800219861
Case Count:	120
Master Pack:	CASE
Net Case Weight:	23.25 LB
Gross Case Weight:	24.733 LB
Case Cube:	0.972
Pallet Pattern:	8 Ti x 10 Hi (80 Cases/Pallet)
Serving Size:	1 ROLL (74 G)
Shelf Life from Manufacture:	120 DAYS
Storage Method:	Keep Frozen
Shelf Life Refrigerated, Prepared:	0 DAYS
Shelf Life Ambient, Prepared:	3 DAYS
Shelf Life Refrigerated, Thawed:	0 DAYS
Shelf Life Ambient, Thawed:	0 DAYS
Master Unit Size:	3.1 OZ
Case Dimensions:	18.75 IN L x 11.75 IN W x 7.62 IN H

PRODUCT INGREDIENTS

INGREDIENTS FOR U.S. MARKET: ENRICHED UNBLEACHED WHEAT FLOUR (WHEAT FLOUR, NIACIN, IRON AS FERROUS SULFATE, THIAMINE MONONITRATE, ENZYME, RIBOFLAVIN, FOLIC ACID), WATER, YEAST, WHEAT GLUTEN, CONTAINS LESS THAN 2% OF THE FOLLOWING: SUGAR, SOYBEAN OIL, SALT, SKIM MILK, GUAR GUM, ASCORBIC ACID, ENZYMES.

ALLERGENS

CONTAINS: MILK, WHEAT
MAY CONTAIN EGGS AND SOY

DERIVED FROM BIOENGINEERING

TIPS & HANDLING

KEEP FROZEN • Retarder Handling 1a.) Panning: 3x4 cluster (12 pack) or 10-12 individual spread out on a lined sheet pan • 1b.) Panning: 2x4 cluster (8 pack) or 8-10 individual spread out on a lined sheet pan • 2.) Retarding: Place product in a refrigerator at 36°F to 39°F (2-4°C) for 18-24 hours. Product can stay in refrigerator up to 36 hours • 3.) Scoring: If individual panned rolls, score rolls with a single diagonal cut • 4.) Baking: Rack Oven: 375°F (190°C) for 12-17 minutes with 10-15 seconds steam • Deck Oven: 400°F (205°C) for 12-17 minutes • Convection Oven: 325°F (163°C) for 12-17 minutes • Floor-Thaw Handling-1.) Panning: 2x4 cluster (8 pack) or 8-10 individual spread out on a lined sheet pan • 2.) Floor Thaw: thaw product for 2-3 hours at room temperature in a covered rack • 3.) Scoring: score rolls with a single diagonal cut • 4.) Baking: • Rack Oven: 375°F (190°C) for 12-17 minutes with 10-15 seconds steam • Deck Oven: 400°F (205°C) for 12-17 minutes • Convection Oven: 325°F (163°C) for 12-17 minutes.

Nutrition Facts

1 Servings Per Container

Serving Size 1 ROLL (74 g)

Amount Per Serving

Calories

200

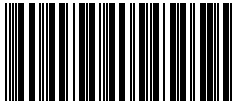
	% Daily Value*
Total Fat 2.5g	3%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 370mg	16%
Total Carbohydrate 37g	13%
Dietary Fiber 2g	7%
Total Sugars 2g	
Includes 2g Added Sugars	3%
Protein 8g	17%
Vitamin D 0mcg	0%
Calcium 20mg	2%
Iron 2.4mg	15%
Potassium 100mg	2%
Thiamin	30%
Riboflavin	15%
Folate	15%

* The % Daily Value (dv) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

100g Nutrition Facts

Calories	227.115
Protein	9.671 G
Carbohydrates	41.765 G
Sugars	2.517 G
Added Sugars	1.965 G
Sugar Alcohol	0 G
Water	44.399 G
Fat	2.61 G
Saturates	0.406 G
Trans Fat	0.024 G
Cholesterol	0.015 MG
Fiber	2.071 G
Minerals	
Ash	1.555 G
Calcium	17.456 MG
Iron	2.764 MG
Sodium	419.41 MG
Thiamin	0.404 MG
Riboflavin	0.249 MG
Niacin	3.472 MG
Potassium	117.576 MG
Vitamin D	0 MCG
Folic Acid	75.787 MCG

CASE GTIN



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