



Product Code: 21987

NO PROOF WHEAT SANDWICH ROLL DOUGH

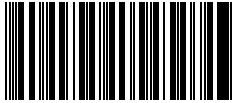
Square-shaped wheat sandwich roll dough that goes directly from retarder/cooler to oven, skipping the proofing step.

SPECIFICATIONS & STORAGE

GTIN:	00049800219878
Case Count:	120
Master Pack:	CASE
Net Case Weight:	23.25 LB
Gross Case Weight:	24.733 LB
Case Cube:	0.972
Pallet Pattern:	8 Ti x 10 Hi (80 Cases/Pallet)
Serving Size:	1 ROLL (74 G)
Shelf Life from Manufacture:	120 DAYS
Storage Method:	Keep Frozen
Shelf Life Refrigerated, Prepared:	0 DAYS
Shelf Life Ambient, Prepared:	3 DAYS
Shelf Life Refrigerated, Thawed:	0 DAYS
Shelf Life Ambient, Thawed:	0 DAYS
Master Unit Size:	3.1 OZ
Case Dimensions:	18.75 IN L x 11.75 IN W x 7.62 IN H



CASE GTIN



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PRODUCT INGREDIENTS

INGREDIENTS FOR U.S. MARKET: ENRICHED UNBLEACHED WHEAT FLOUR (WHEAT FLOUR, NIACIN, IRON AS FERROUS SULFATE, THIAMINE MONONITRATE, ENZYME, RIBOFLAVIN, FOLIC ACID), WATER, YEAST, WHOLE WHEAT FLOUR, WHEAT GLUTEN, CRUSHED WHEAT, SUGAR, CONTAINS LESS THAN 2% OF THE FOLLOWING: SOYBEAN OIL, SALT, SKIM MILK, MOLASSES, GUAR GUM, ENZYMES, ASCORBIC ACID.

ALLERGENS

CONTAINS: MILK, WHEAT
MAY CONTAIN EGGS AND SOY

DERIVED FROM BIOENGINEERING

TIPS & HANDLING

KEEP FROZEN Retarder-To-Oven 1a. Panning: 3x4 cluster (12 pack) or 10-12 individual spread out on a lined sheet pan 1b. Panning: 2x4 cluster (8 pack) or 8-10 individual spread out on a lined sheet pan 2. Retarding: Place product in a refrigerator at 36°F to 39°F (2°C-4°C) for 18-24 hours. Product can stay in refrigerator up to 36 hours. 3. Scoring: if individual panned rolls, score rolls with a single diagonal cut 4. Baking: • Rack Oven: 375°F (190°C) for 12-17 minutes with 10-15 seconds steam • Deck Oven: 400°F (205°C) for 12-17 minutes • Convection Oven: 325°F (163°C) for 12-17 minutes. Floor-Thaw Option 1. Panning: 2x4 cluster (8 pack) or 8-10 individual spread out on a lined sheet pan 2. Floor Thaw: thaw product for 2-3 hours at room temperature in a covered rack 3. Scoring: score rolls with a single diagonal cut 4. Baking: • Rack Oven: 375°F (190°C) for 12-17 minutes with 15 seconds steam • Deck Oven: 400°F (205°C) for 12-17 minutes • Convection Oven: 325°F (163°C) for 12-17 minutes

Nutrition Facts

1 Servings Per Container
Serving Size 1 ROLL (74 g)

Amount Per Serving
Calories **200**

	% Daily Value*
Total Fat 2.5g	3%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 310mg	14%
Total Carbohydrate 36g	13%
Dietary Fiber 3g	9%
Total Sugars 3g	
Includes 2g Added Sugars	4%
Protein 9g	18%
Vitamin D 0mcg	0%
Calcium 20mg	2%
Iron 2.3mg	15%
Potassium 130mg	2%
Thiamin	25%
Riboflavin	15%
Folate	15%

* The % Daily Value (dv) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

100g Nutrition Facts

Calories	227.859
Protein	10.088 G
Carbohydrates	41.462 G
Sugars	3.082 G
Added Sugars	2.522 G
Sugar Alcohol	0 G
Water	44.354 G
Fat	2.626 G
Saturates	0.416 G
Trans Fat	0.022 G
Cholesterol	0.02 MG
Fiber	2.913 G
Minerals	
Ash	1.471 G
Calcium	20.574 MG
Iron	2.655 MG
Sodium	353.905 MG
Thiamin	0.369 MG
Riboflavin	0.213 MG
Niacin	3.241 MG
Potassium	143.3 MG
Vitamin D	0 MCG
Folic Acid	60.106 MCG