



Product Code: 21989

NO PROOF WHEAT SUB ROLL DOUGH

Wheat sub roll dough that goes directly from retarder/cooler to oven, skipping the proofing step.

SPECIFICATIONS & STORAGE

GTIN:	00049800219892
Case Count:	60
Master Pack:	CASE
Net Case Weight:	28.125 LB
Gross Case Weight:	29.656 LB
Case Cube:	1.153
Pallet Pattern:	12 Ti x 6 Hi (72 Cases/Pallet)
Serving Size:	1/4 ROLL (45 G)
Shelf Life from Manufacture:	120 DAYS
Storage Method:	Keep Frozen
Shelf Life Refrigerated, Prepared:	0 DAYS
Shelf Life Ambient, Prepared:	3 DAYS
Shelf Life Refrigerated, Thawed:	N/A
Shelf Life Ambient, Thawed:	N/A
Master Unit Size:	7.5 OZ
Case Dimensions:	12.5 IN L x 12.5 IN W x 12.75 IN H

PRODUCT INGREDIENTS

INGREDIENTS FOR U.S. MARKET: ENRICHED UNBLEACHED WHEAT FLOUR (WHEAT FLOUR, NIACIN, IRON AS FERROUS SULFATE, THIAMINE MONONITRATE, ENZYME, RIBOFLAVIN, FOLIC ACID), WATER, YEAST, WHOLE WHEAT FLOUR, WHEAT GLUTEN, CRUSHED WHEAT, SUGAR, CONTAINS LESS THAN 2% OF THE FOLLOWING: SOYBEAN OIL, SALT, SKIM MILK, MOLASSES, GUAR GUM, ENZYMES, ASCORBIC ACID.

ALLERGENS

CONTAINS: MILK, WHEAT
MAY CONTAIN EGGS AND SOY

DERIVED FROM BIOENGINEERING

TIPS & HANDLING

KEEP FROZEN Retarder-To-Oven 1. Panning: 4-6 on a lined sheet pan or sprayed channel pan 2. Retarding: Place product in a refrigerator at 36°F to 39°F (2 °C to 4 °C) for 18-24 hours. Product can stay in refrigerator up to 36 hours. 3. Scoring: score rolls with 3 diagonal cuts 4. Baking: • Rack Oven: 375°F (190 °C) for 14-18 minutes with 10-15 seconds steam • Deck Oven: 400°F (205 °C) for 14-18 minutes • Convection Oven: 325°F (163 °C) for 12-16 minutes Floor-Thaw Option 1. Panning: 4-6 on a lined sheet pan or sprayed channel pan 2. Floor Thaw: thaw product for 2.5-3.5 hours at room temperature in a covered rack 3. Scoring: score rolls with 3 diagonal cuts 4. Baking: • Rack Oven: 375°F (190 °C) for 14-18 minutes with 15 seconds steam • Deck Oven: 400°F (205 °C) for 14-18 minutes • Convection Oven: 325°F (163 °C) for 12-16 minutes

Nutrition Facts

4 Servings Per Container

Serving Size 1/4 ROLL (45 g)

Amount Per Serving

Calories

120

	% Daily Value*
Total Fat 1.5g	2%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 190mg	8%
Total Carbohydrate 22g	8%
Dietary Fiber 2g	6%
Total Sugars 2g	
Includes 1g Added Sugars	3%
Protein 5g	11%
Vitamin D 0mcg	0%
Calcium 10mg	0%
Iron 1.4mg	8%
Potassium 80mg	2%
Thiamin	15%
Riboflavin	8%
Folate	8%

* The % Daily Value (dv) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

100g Nutrition Facts

Calories	227.859
Protein	10.088 G
Carbohydrates	41.462 G
Sugars	3.082 G
Added Sugars	2.522 G
Sugar Alcohol	0 G
Water	44.354 G
Fat	2.626 G
Saturates	0.416 G
Trans Fat	0.022 G
Cholesterol	0.02 MG
Fiber	2.913 G
Minerals	
Ash	1.471 G
Calcium	20.574 MG
Iron	2.655 MG
Sodium	353.905 MG
Thiamin	0.369 MG
Riboflavin	0.213 MG
Niacin	3.241 MG
Potassium	143.3 MG
Vitamin D	0 MCG
Folic Acid	60.106 MCG

CASE GTIN



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